




LEED version 4.1

PRODUCT DATA FOR CERTIFICATION

MINERAL PLUS WITH ECOSE TECHNOLOGY

LEEDv4.1 (Leadership in Energy and Environmental Design) is a voluntary standard that defines high performance green buildings which are healthier, more environmentally responsible, and more profitable structures. Credits for certification can be earned in various categories, each with a unique focus on sustainable design: sustainable sites, water efficiency, energy and atmosphere, materials and resources, indoor environmental quality, innovation and design process.

KNAUF INSULATION products can put you on the right track for the highest result into the certification!

LEED - Credit Category code	Definition	Knauf Insulation Products contribution	Contributes towards
Energy and Atmosphere (EA) Optimize Energy Performance 	To achieve increasing levels of performance beyond the prerequisite standard to reduce environmental and economic harms associated with excessive energy use.	ECOSE Technology products help reducing energy demand through very high insulation efficiency (building envelop, partition walls, HVAC equipment, floors and ceilings).	18 points
Materials and Resources (MR) Building Product Disclosure and Optimization – Environmental Product Declarations 	To encourage the use of products where Life Cycle Assessment (LCA) is available and have environmentally, economically and socially preferable LCA. To reward project including products with verified LCA.	Third party verified Environmental Product Declarations (EPDs) are available on line for ECOSE Technology products ¹ . 	2 points
Materials and Resources (MR) Building Product Disclosure and Optimization – Sourcing of Raw Materials	To encourage the use of products where LCA is available and have environmentally, economically and socially preferable LCA. To reward project including products verified to be extracted or sourced in a responsible manner.	ECOSE Technology Products are manufactured with up to 80% of recycled content (pre-consumer and post-consumer waste) ² .	1 point



¹ https://www.knaufinsulation.com/download-epd-mineral-plus?environmental_product_declaration=71
<https://ibu-epd.com/>

² See annex1

LEED version 4.1

PRODUCT DATA FOR CERTIFICATION

MINERAL PLUS WITH ECOSE TECHNOLOGY

LEED - Credit Category code	Definition	Knauf Insulation Products contribution	Contributes towards
Materials and Resources (MR) Building Product Disclosure and Optimization – Material Ingredients	To encourage the use of products where LCA is available and have environmentally, economically and socially preferable LCA. To reward project for which the products chemical ingredients are inventoried.	ECOSE Technology products contains no ingredients listed on the REACH Authorization or Candidate list or Substances of Very High Concern list ³ .	1 point
Indoor Environmental Quality (EQ) Low-Emitting Materials 	To reduce concentrations of chemical contaminants, as Volatile Organic Compound (VOC) that can damage air quality, human health, productivity and the environment. Emissions from ceilings, walls, thermal, and acoustic insulation are a complete category to be assessed.	ECOSE Technology products are compliant with the German AgBB Testing and Evaluation Scheme and the higher category (A+) of the French labelling. The binder is without added phenol formaldehyde. Products with or without facing, (with the exception of the black facing) are certified for Indoor Air Comfort ⁴ Eurofins Gold. 	3 points
Indoor Environmental Quality (EQ) Acoustic Performance	To provide spaces that promote occupants' well-being, productivity and communication through effective acoustic design.	ECOSE Technology products have high performance acoustic properties ⁵ . Products reduce HVAC background noise levels, increase sound insulation of building envelope, partitions, ceilings and aid in controlling reverberation time.	1 point
Indoor Environmental Quality (EQ) Thermal Comfort	To promote occupants productivity, comfort, and well-being by providing quality thermal comfort.	Insulation is a design alternative strategy. Heat radiation and air-conditioning will be minimized which will have positive comfortability feel and increase productivity for workers.	1 point

Annex 1: Materials and Resources: Sourcing of Raw Materials

³ See annex 2

⁴ www.product-testing.eurofins.com and certificate in annex 3

⁵ See annex 4

LEED version 4.1

PRODUCT DATA FOR CERTIFICATION

MINERAL PLUS WITH ECOSE TECHNOLOGY

Here below additional detailed information⁶ about pre-consumer waste (reintroduction of manufacturing scrap into another manufacturing process) and post-consumer waste (produced by the end consumer) utilized in the raw materials batch for the manufacturing of the ECOSE® technology glass mineral wool.

In LEED, total recycled content is the sum of 100% post-consumer recycled content plus 50% of the pre-consumer recycled content.

	Visé (B)	Lannemezan (Fr)	Krupka (Cz)	Bernburg (D)	Eskisehir (Tr)	Stupino (Ru)	Cwmbran (UK)	St Helens (UK)
% pre-consumer waste content	10.5%	4.3%	20.9%	27%	48.2%	0%	1.7%	0%
% post-consumer waste content	60.3%	58.7%	48%	32.9%	26%	44.1%	62.3%	79.5%
Total recycled content (100% pre-consumer+50% post-consumer)	65.6%	60.8%	58.4%	46.4%	50.1%	44.1%	63.1%	79.5%
LEED MR 4	contributes towards 2 points							

Recycled content claims must conform to the definition ISO 14021-1999.

Pre-consumer waste: waste comes from process waste that is used to make a different product. This definition does not include in-house industrial scrap or trimmings, which are normally fed back into the same manufacturing process.

Post-consumer waste: waste which comes from curbside recycling programs (glass, plastic, paper, ect). Other postconsumer feedstock is generated when construction and demolition debris is recycled. To be a feedstock, the raw materials must have served a useful purpose in the consumer market before being used again.


⁶ Data 2019

LEED version 4.1

PRODUCT DATA FOR CERTIFICATION

MINERAL PLUS WITH ECOSE TECHNOLOGY

Annex 2: REACH and SVHC declaration.



May 1st 2020

SUBJECT: Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH)- Regulation (EC) No 1907/2006

Dear Customer

Thank you for your enquiry with regard to the following products: –

KNAUF INSULATION MINERAL PLUS WITH ECOSE™ TECHNOLOGY PRODUCTS

Knauf Insulation has registered Mineral Wool Insulation fibre; manufactured or imported by its legal entities and used in the manufacture of the products listed above, under the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH); Regulation (EC) No 1907/2006.

The registered fibers meet the following definition:-

- EC number: 925-099-9 • Definition: Man made vitreous (silicate) fibres with random orientation with alkaline and alkali earth oxides (Na₂O+K₂O+CaO+MgO+BaO) content greater than 18% by weight and fulfilling one of the nota Q conditions. • Public name: MMVF note Q fibre • Classification: Not classified (manmade vitreous (silicate) fibre with and index number of 650016-00-2 fulfilling one of the nota Q conditions in the Classification, labelling, packaging regulations (CLP) (EC) No 1272/2008, as amended in regulation (EC) No 790/2009 and thus exempted from classification.


The registration is confirmed by the receipt of registration numbers for each of the listed legal entities by The European Chemical Agency (ECHA). The registration numbers are included on the relevant company product safety data sheets.

Knauf Insulation Mineral Plus with ECOSE™ products do not contain any substances listed under the Candidate List of Substances of Very High Concern for Authorisation in concentration higher than 0.1% (w/w).

If you have any questions please do not hesitate to contact us; details below

Bruno Bilki
Product Stewardship & Standardization Manager
sds@knaufinsulation.com

Knauf Insulation SPRL
Rue de l'Industrie 25, B-4000 Vise - Belgium
www.knaufinsulation.com



LEED version 4.1
PRODUCT DATA FOR CERTIFICATION
MINERAL PLUS WITH ECOSE TECHNOLOGY

Annex 3: Indoor Environmental Quality - Low-Emitting Materials

Here below, an example of Eurofins Indoor Air Comfort Gold Certificate for ECOSE products:



LEED version 4.1
PRODUCT DATA FOR CERTIFICATION
MINERAL PLUS WITH ECOSE TECHNOLOGY



Appendix to Certificate

IACG-323-01-37-2017

Knauf Insulation
receives the Indoor Air Comfort Gold certificate with validity 19 June 2022 for below product group,
including subgroups and individual products listed in the following table:

Product group	Production site
Knauf Insulation unfaced Mineral Wool and Mineral Plus with ECOSE® Technology	Bemburg, Germany Eskisehir, Turkey Krupka, Czech Republic Lannemezan, France Vise, Belgium

The products in this group are based on identical or similar recipe and are produced under equivalent conditions. Grouping of the products and inspection of the production process is part of the Indoor Air Comfort Gold certification. A worst-case product, which is representative for the whole group, is being tested frequently.

 | **Product Testing**

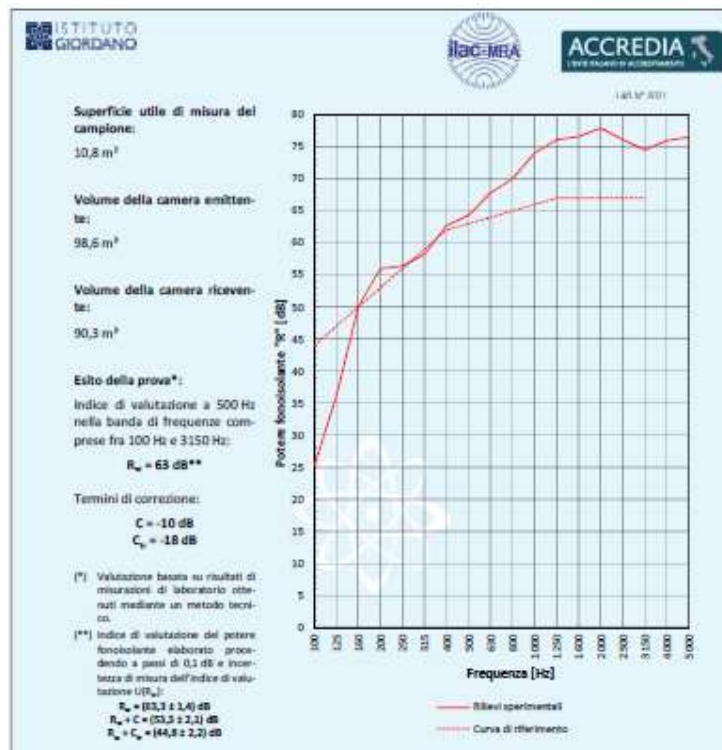
LEED version 4.1

PRODUCT DATA FOR CERTIFICATION

MINERAL PLUS WITH ECOSE TECHNOLOGY

Annex 4: ECOSE product and sound absorption examples

STC_c in North America is the composite *Sound Transmissions Class* and is equivalent to *R_w Sound Reduction Index* in Europe. *α* coefficient is the coefficient for *sound absorption*.



Simbolo	Descrizione
1	Montanti "Knauf" realizzati con profilati in acciaio zincato sagomati a forma di "C", spessore 75 mm
2	Lastre in gesso rivestito "Knauf GKB (A)", spessore rilevato 12,5 mm
3	Pannelli in lana minerale "Mineral Wool 35", spessore rilevato 60 mm
4	Viti autopercoranti fosfatate

LEED version 4.1 PRODUCT DATA FOR CERTIFICATION MINERAL PLUS WITH ECOSE TECHNOLOGY

