

## Rafter Roll 32

August 2025

Build on us.

### Description

Rafter Roll 32 is a glass mineral wool roll, designed for use in warm pitched roofs for insulating the rafters. It offers the best thermal conductivity of 0.032 W/mK in our range.

Rafter Roll 32 is non-combustible with the best possible Euroclass A1 reaction to fire classification, and is manufactured using our unique plant-based binder, ECOSE® Technology.

### Benefits

- > Best thermal performance in our range.
- > Rolls are 1200mm wide to allow cutting for installation at varying rafter centre dimensions, providing flexibility on-site.
- > Manufactured from mineral wool which provides the best levels of sound absorption and reduction compared to other mainstream insulants.



NON-COMBUSTIBLE  
INSULATION



# Rafter Roll 32

## Technical Specifications

### RAFTER ROLL 32



Thickness (mm)	Thermal conductivity (W/mK)	Thermal resistance (m <sup>2</sup> K/W)	Length (mm)	Width (mm)	Area per pack (m <sup>2</sup> )	Packs per pallet	GWP A1-A3 (kgCO <sub>2</sub> e/m <sup>2</sup> )	GWP A1-C4 (kgCO <sub>2</sub> e/m <sup>2</sup> )	GWP A1-A3 (kgCO <sub>2</sub> e/kg)	GWP A1-C4 (kgCO <sub>2</sub> e/kg)	Pallet product code
100	0.032	3.10	4.000	1200	4.800	24	2.31	3.05	0.75	0.99	2402020
75	0.032	2.30	5.250	1200	6.300	24	1.73	2.29	0.75	0.99	2402018

All dimensions are nominal

EPD ID: S-P-10822

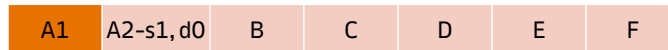
The declared unit is 1m<sup>2</sup> of unfaced glass mineral wool Rafter Roll 32 with R-value of 3.10 m<sup>2</sup>K/W (for a thickness of 100 mm and a declared lambda of 0.032W/mK).

## Performance

THERMAL (W/mK)



FIRE CLASSIFICATION



Euroclass reaction to fire classification

VAPOUR RESISTIVITY



## Applications



Warm pitched roof -  
Rafter level

## Typical Build-Ups



## Certification, accreditations and industry standards



# Rafter Roll 32

## Application

Rafter Roll 32 is designed for insulating between the rafters of pitched roofs in new and existing buildings. It is easy to cut and friction fit, and can be used either as a single or double layer between rafters, or as the first layer of a two layer system in combination with a thermal laminate board.

## Standards and certification

Rafter Roll 32 has a product declaration made in conformity with the requirements of BS EN 13162:2012+A1:2015 and are manufactured in accordance with ISO 50001:2018 Energy Management Systems, ISO 14001:2015+A1:2024 Environmental Management Systems, ISO 45001:2023+A1 Occupational Health and Safety Management Systems, and ISO 9001:2015+A1:2024 Quality Management Systems.

All of our mineral wool products are made of non-classified fibres and are certified by EUCEB. EUCEB (European Certification Board of Mineral Wool Products - [www.euceb.org](http://www.euceb.org)) is a voluntary initiative by the mineral wool industry. It is an independent certification authority that guarantees that products are made of fibres which comply with the exoneration criteria for carcinogenicity (Note Q) of the Regulation (EC) 1272/2008.

## Thermal Modelling

The U-value of a proprietary built element (rainscreen façade/ masonry cavity wall/garage soffit etc.) or system is dependent on the material properties and the degree of thermal bridging in the system.

Calculations should be created using 2D or 3D modelling programs which comply with the methodologies detailed in BS EN ISO 6946:2017 or BS EN ISO 10211:2017 and using guidance from BR443:2019.

We offer simplified calculations to BS EN ISO 6946:2017 and where required numerically modelled U-value calculations using software that is compliant with BS EN ISO 10211:2017.

## System Testing

Knauf Insulation maintains declared product characteristics and qualities which are defined in detail in its Declaration of Performances (DoPs) and product literature. The product literature also includes information relating to Knauf Insulation's requirements and recommendations for installation of its products when being used as part of a system.

Any party using, or planning to use, our products in a system (with or without system testing) where performance may be dependent on product characteristics not declared on our DoPs or our product literature, must contact our Technical Service Team.

Knauf Insulation will not accept liability for any failure in system performance due to product characteristics not declared on DoPs or product literature, or not agreed in a Service Level Agreement. In such an event, any warranty given in relation to those products will be invalidated.

## Real Performance

Glass and rock mineral wool are easier to install correctly than other insulants, such as rigid boards, because they adapt to any slight imperfections in the substrate and knit together, eliminating any air gaps. Mineral wool is engineered to adapt to any imperfections, and any settlement/movement over time, so it maintains close contact and preserves thermal performance for the life of the building.

Evidence shows the absence of air gaps is crucial to achieving real performance in the relevant application. Any insulation material that doesn't deliver 'as-built' thermal performance is failing in its primary purpose, and therefore presents an unnecessary risk as the construction industry seeks to close the performance gap.

## Durability

Rafter Roll 32 is odourless, rot proof, non-hygroscopic, does not sustain vermin and will not encourage the growth of fungi, mould or bacteria. The products will have a life equivalent to that of the wall structure in which it is incorporated.

## Sustainability

Rafter Roll 32 is manufactured with ECOSE® Technology, our unique plant-based binder which contains no added formaldehyde or phenol. It is made from natural raw materials that are rapidly renewable and are 70% less energy-intensive to manufacture than traditional binders. Products made with ECOSE® Technology are soft to touch and easy to handle. They generate low levels of dust and VOCs and have been awarded the Eurofins Gold Certificate for Indoor Air Comfort.

All our glass mineral wool products have been awarded the DECLARE 'Red List Free' label. The Declare label is a third-party accreditation and is similar to a food nutrition label but for building products; it is a straightforward ingredient list and allows product transparency disclosure because it identifies where a product comes from and what it is made of. Declare 'Red List Free' certifies that there is no harmful chemical from the red list in these products.

Our glass mineral wool is made with up to 80% recycled content (including glass from windows, bottles and jars).

Rafter Roll 32 contains no ozone-depleting substances or greenhouse gases. The overall environmental performance of our products is reported in their EPDs (Environmental Product Declarations) which are available on our website. EPDs are available for all our products in accordance with ISO 14025:2023, ISO 21930:2017 and EN 15804+A2:2019.

We have received the BES6001(v4.0) 'Very Good' rating for all our mineral wool in our three plants, which proves that our products are made with constituent materials that are responsibly sourced.

Our 3-tier industry-leading compression-packaging technology allows us to load more product per pack or pallet, and therefore onto each truck that leaves our factories. This means less packaging used per m<sup>2</sup> of insulation, fewer vehicles on our roads, so less associated CO<sub>2</sub> emissions. It also means less transport, handling and storage space required for our customers.

Our individual products and the pallets they sit on are wrapped in low-density polyethylene (LDPE4) plastic, which is made of 30-50% (depending on the supplier) recycled plastic content and is fully recyclable.

## Rafter Roll 32

### Handling & Storage

Rafter Roll 32 should be stored properly and handled in such a way as to ensure that the product remains clean and undamaged.

The polyethylene packs / shrink-wrapped pallets used for the supply of Rafter Roll 32 are designed for short-term protection only. For longer term protection on site, the product should either be stored indoors or under cover and off the ground. Rafter Roll 32 should not be left permanently exposed to the elements.

If the main hood is removed or damaged, the remaining packs should be kept under cover indoors or protected from the elements by a weatherproof cover. In coastal locations where weather is more extreme and bird damage is more common, use additional covering or store indoors.

The product must be protected from prolonged exposure to sunlight and stored dry and flat.

Rafter Roll 32 is light and easy to handle; care should be exercised to avoid crushing their edges. If damaged, the product should be discarded. Damaged, contaminated or wet product must not be used.

### Knauf Insulation Ltd

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