

KNAUF

Wall plugs for thermal insulation composite systems

Declared products

- › Schlagdübel CNplus8
- › Schraubdübel CSII 8 DTV
- › Schraubdübel 6H
- › Dübelteller DT 90 & DT 140

EPD-FIW-20210314-CBD1-EN

valid until: 21.02.2027



Build on us.

ENVIRONMENTAL PRODUCT DECLARATION

as per ISO 14025 and EN 15804+A2

Owner of the Declaration	fischerwerke GmbH & Co. KG
Programme holder	Institut Bauen und Umwelt e.V. (IBU)
Publisher	Institut Bauen und Umwelt e.V. (IBU)
Declaration number	EPD-FIW-20210314-CBD1-EN
Issue date	22.02.2022
Valid to	21.02.2027

Insulation fixings fischerwerke GmbH & Co. KG

www.ibu-epd.com | <https://epd-online.com>



ECO PLATFORM

EPD
VERIFIED



General Information

fischerwerke GmbH & Co. KG

Programme holder

IBU – Institut Bauen und Umwelt e.V.
Panoramastr. 1
10178 Berlin
Germany

Declaration number

EPD-FIW-20210314-CBD1-EN

This declaration is based on the product category rules:

Wall plugs made of plastic and metal, 11.2017
(PCR checked and approved by the SVR)

Issue date

22.02.2022

Valid to

21.02.2027



Dipl. Ing. Hans Peters
(chairman of Institut Bauen und Umwelt e.V.)



Dr. Alexander Röder
(Managing Director Institut Bauen und Umwelt e.V.)

Insulation anchors

Owner of the declaration

fischerwerke GmbH & Co. KG
Klaus-Fischer-Straße 1
72178 Waldachtal
Germany

Declared product / declared unit

The declaration refers to the production of average ETICS anchors for fastening 1 square meter (sq m) ETICS system with the usable lengths 75 - 120 mm, 121 - 140 mm and 141 - 160 mm. The core EPD contains the data and results for the usable lengths 121 - 140 mm. The additional usable lengths are declared in the annexe. 5 anchors per sq m ETICS system are required. The average is calculated depending on the produced annual quantity of the products mentioned under chapter "Product description/Product definition".

Scope:

This EPD refers to average ETICS anchors manufactured at the plant in Waldachtal Germany and at fischer Vyskov spol s.r.o in Ivanovice na Hané in the Czech Republic. The data basis is the year 2020.

The owner of the declaration shall be liable for the underlying information and evidence; the IBU shall not be liable with respect to manufacturer information, life cycle assessment data and evidences.

The EPD was created according to the specifications of *EN 15804+A2*. In the following, the standard will be simplified as *EN 15804*.

Verification

The standard *EN 15804* serves as the core PCR
Independent verification of the declaration and data
according to *ISO 14025:2010*

internally externally



Prof. Dr. Birgit Grahl
(Independent verifier)

Product

Information about the enterprise

fischerwerke GmbH & Co. KG is certified according to *ISO 9001* quality management systems, *ISO 14001* environmental management systems (DQS GmbH under certificate registration no. 393802 UM).

Product description/Product definition

Fixing systems from fischerwerke GmbH & Co. KG are made of different materials. These consist of a sleeve made of plastic and an expansion element made of steel or plastic and be delivered in recyclable cartons. All product components consist of new and recycled materials. The anchors differ, for example, in their specific effective length. The declaration applies to average anchors used in 3 different external thermal insulation composite systems (ETICS) with different effective lengths. For the averaging, insulation anchors

from the following product range are considered. The following system-related and non-system-related insulation anchors (product names) are preferably used in ETICS facades (external thermal insulation composite system):

- TermoZ PN, CN, CNplus, CS 8, CS II, CS 8 DT 110 V, CS II DT 110 V, 8U, SV II with accessories.
- TermoZ 6H
- TermoFix 6H-NT, B, H
- Additional plate DT 90, DT 110, DT 140
- FIF-PN, FIF-CN, FIF-CS, FIF-SV II, DIPK

The following insulation anchors are preferably used in VHF façades (curtain-type, rear-ventilated façade):

- DHK
- DHM, FDM

The anchors are used for ETICS include the following usable lengths:

- 75 - 120 mm
- 121 - 140 mm
- 141 - 160 mm

fischer anchors with a working length of more than 160 mm are covered in the EPD "ETICS Anchors" of the VDPM (Verband für Dämmsysteme, Putz und Mörtel e.V.). The results are shown for the usable length 121 - 140 mm. The results for the other usable lengths (75 - 120 mm and 141 - 160 mm) are presented in the annexe.

The product portfolio includes products which have a European Technical Assessment or national approval by the building authorities, as well as products without any approval. For further information see www.fischer-international.com

For the placing of the product on the market in the European Union/European Free Trade Association /EU/EFTA) the Regulation (EU) No. 305/2011 (CPR) applies. The product needs a declaration of performance taking into consideration of an ETA on the basis of the guideline EOTA EAD 330196-01-0604 or EOTA ETAG 014 and the CE-marking.

The rules of application are regulated in EOTA ETAG 014 or EOTA EAD 330196-01-0604. Situationally, the respective national regulations also apply.

The use of products with national approvals is subject to the respective national regulations at the place of use apply and the technical regulations based on these regulations.

Application

The anchors used in ETICS are installed in a push-through installation. In this process, the same drill diameter is drilled through the installation object (insulation material or support rail) as in the substrate. The anchor is then pushed through the installation object into the drill hole and expanded. There is no impact on the environment and health after correct use (usage). Approved insulation anchors cannot be re-used due to the approval.

For ETICS anchors, the maximum useful length is specified by the anchor. To determine the required effective length, the product declaration fischerwerke GmbH & Co. KG - Insulation anchor, thickness of the insulation material, the adhesive layer and any existing non-load-bearing layers (old plaster, insulation, etc.) must be taken into account. When fixing through the mesh, the thickness of the base plaster must be taken into account.

Technical Data

Performance data of the product in accordance with the declaration of performance with respect to its essential characteristics according to its specific ETA or with respect to its characteristics in accordance with

the relevant technical provision (no CE-marking) or with respect to its technical data sheets.

The main technical parameters for usable length 121-140mm are listed in the following table.

Name	Value	Unit
Screw diameter	4.4 - 6	mm
Wall plug diameter	8 - 10	mm
Plate diameter	45 - 110	mm
Drill hole depth	35 - 90	mm
Anchoring depth	25 - 80	mm
Plate stiffness of the anchor acc. EOTA Technical Report TR 026	0.6 - 1.29	kN/mm
Spot-related heat transition coefficient (Chi value) of the anchor acc. EOTA Technical Report TR 025	0 - 0.002	W/K

Base materials/Ancillary materials

The basic materials or pre-products for fischer insulation anchors and their mass-related share of the total product are listed in the following chart:

Name	Value	Unit
Polyamide PA 6	7	%
Polyamide PA 6 glass fibre reinforced	36	%
Polyethylene PE-HD	0	%
Polypropylene PP	14	%
Steel	42	%
EPS	0.1	%

1) This product/article/at least one partial article contains substances listed in the *candidate list* (date: 17.12.2021) exceeding 0.1 percentage by mass: no.

2) This product/article/at least one partial article contains other carcinogenic, mutagenic, reprotoxic (CMR) substances in categories 1A or 1B which are not on the *candidate list*, exceeding 0.1 percentage by mass: no.

3) Biocide products were added to this construction product or it has been treated with biocide products (this then concerns a treated product as defined by the (EU) *Ordinance on Biocide Products* No. 528/2012: no.

In addition to the raw material, auxiliary and operating materials are used for processing and finishing. These auxiliary and operating materials are subject to continuous monitoring. If they can no longer be used, they are recycled externally by specialised waste management companies.

Reference service life

The lifetime of the insulation anchors is verified according to EOTA EAD 040083-00-0404. This assumes a lifetime for the ETICS of at least 25 years.

LCA: Calculation rules

Declared Unit

This declaration refers to the declared unit of 1m² average ETICS system with a specific usable length, given in mm. The average dowels used for ETICS systems with 3 different usable lengths (75 - 120 mm; 121 - 140 mm; 141 - 160 mm) are calculated. The usable length of 121 - 140 mm is declared in the EPD and the 2 other usable lengths are in the annexe. "Average" describes all the anchor types produced in a specific usable length class. The average is calculated according to production shares (quantities). The dowels were grouped according to their useful lengths. The quality of the relevant data used for the EPD in terms of its time, geography and technology representativeness is mostly very good. The current average number of anchors is 5 anchors per m² (as used in the *EPD ETICS*). In order to be able to convert the declared unit of 1 m² average ETICS system to one kg dowel, it must be multiplied by the required conversion factor. To get the results for 1 dowel, the results have to be divided by 5.

Specification of the declared unit

Name	Value	Unit
Conversion factor to 1 kg (mass in kg per declared unit)	0.1388	-
Declared unit	5	Pce/m ² _{system}

System boundary

The type of EPD is cradle to factory gate - with options. The environmental product declaration relates to the production stage (module A1: provision of raw materials; A2: transport; A3: manufacture). The energetic recovery of the packaging (A5), reuse, recovery (C3) as well as the dumping of the dowels (C4) including credits outside the system boundary (module D) are taken into account. The product installation (module A4) as well as the usage stage (module B) and the dismantling / demolition (C1) are not taken into account in this study. Transport of the waste to the landfill (100 km) is taken into account (C2). The waste is treated further (C3) and a closed-loop scenario has been modelled in the end-of-life (EoL) phase. The dowels produced in Germany and the Czech Republic are modelled on the boundary conditions typical for each country (electricity, diesel). The material composition and the energy requirement of the average dowels were calculated according to their production shares (based on the quantity) in the two production countries.

Comparability

Basically, a comparison or an evaluation of EPD data is only possible if all the data sets to be compared were created according to *EN 15804* and the building context, respectively the product-specific characteristics of performance, are taken into account.

Background database: *GaBi ts software*, CUP 2020.2.

LCA: Scenarios and additional technical information

Characteristic product properties Information on biogenic Carbon

Information on describing the biogenic Carbon Content at factory gate

Name	Value	Unit
Biogenic carbon content in accompanying packaging	0.66	kg C

The following technical scenario information is required for the declared modules.

Installation in the building (A5)

Name	Value	Unit
Output substances following waste treatment on site (packaging material)	3.1E-06	kg

End of Life (C1-C4)

Name	Value	Unit
Collected separately waste type	0.1388	kg

There are three scenarios for 100% of the used product that have been considered. C3/1 represents the generic incineration scenario and C3/2 represents the incineration considered in the close loop Scenario in EoL phase. In C4 the product is completely

landfilled. A transport distance of 100 km to the landfill is assumed.

Reuse, recovery and recycling potential (D)

Module D considers the credit from the three end-of-life scenarios. D/1 represents the credit related to the incineration of plastic and recycling benefits of steel considered in the incineration scenario. D/2 represents the credit linked to the incineration of packaging material considered in module A5 in the landfill scenario whereas the D/3 represents the material credit along with incineration of plastic considered in a closed-loop scenario.

LCA: Results

Disclaimer EP-freshwater:

This indicator has been calculated as "kg P eq" as required in the characterisation model (EUTREND model, Struijs et al., 2009b, as implemented in ReCiPe; <http://eplca.jrc.ec.europa.eu/LCDN/developerEF.xhtml>).

DESCRIPTION OF THE SYSTEM BOUNDARY (X = INCLUDED IN LCA; ND = MODULE OR INDICATOR NOT DECLARED; MNR = MODULE NOT RELEVANT)

PRODUCT STAGE			CONSTRUCTION PROCESS STAGE		USE STAGE							END OF LIFE STAGE				BENEFITS AND LOADS BEYOND THE SYSTEM BOUNDARIES
Raw material supply	Transport	Manufacturing	Transport from the gate to the site	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Reuse-Recovery-Recycling-potential
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
X	X	X	ND	X	ND	ND	MNR	MNR	MNR	ND	ND	X	X	X	X	X

RESULTS OF THE LCA - ENVIRONMENTAL IMPACT according to EN 15804+A2: 1 m² ETICS system (121-140mm)

Core Indicator	Unit	A1-A3	A5	C1	C2	C3/1	C3/2	C4	D/1	D/2	D/3
GWP-total	[kg CO ₂ -Eq.]	7.15E-1	1.15E-2	0.00E+0	1.16E-3	1.60E-1	1.29E-2	7.81E-3	-2.12E-1	-4.60E-3	-6.97E-1
GWP-fossil	[kg CO ₂ -Eq.]	7.26E-1	9.30E-4	0.00E+0	1.15E-3	1.60E-1	1.29E-2	8.07E-3	-2.11E-1	-4.57E-3	-6.95E-1
GWP-biogenic	[kg CO ₂ -Eq.]	-1.13E-2	1.05E-2	0.00E+0	-1.97E-6	7.88E-6	1.29E-5	-2.71E-4	-8.70E-5	-1.92E-5	-2.43E-3
GWP-luluc	[kg CO ₂ -Eq.]	5.00E-4	8.06E-7	0.00E+0	9.32E-6	3.59E-6	5.61E-6	7.64E-6	-5.10E-5	-5.92E-6	-1.77E-4
ODP	[kg CFC11-Eq.]	9.70E-14	3.50E-18	0.00E+0	1.38E-19	3.67E-17	8.42E-17	1.91E-17	-1.23E-16	-7.09E-17	-1.84E-15
AP	[mol H ⁺ -Eq.]	1.38E-3	3.94E-6	0.00E+0	4.04E-6	4.75E-5	1.09E-5	2.66E-5	-4.71E-4	-5.05E-6	-8.32E-4
EP-freshwater	[kg PO ₄ -Eq.]	1.25E-6	8.58E-10	0.00E+0	3.50E-9	6.43E-9	1.03E-8	1.38E-6	-1.13E-7	-9.69E-9	-5.53E-7
EP-marine	[kg N-Eq.]	3.59E-4	1.37E-6	0.00E+0	1.85E-6	1.46E-5	2.66E-6	6.04E-6	-1.05E-4	-1.63E-6	-2.72E-4
EP-terrestrial	[mol N-Eq.]	3.54E-3	1.84E-5	0.00E+0	2.06E-5	2.26E-4	3.21E-5	6.62E-5	-1.13E-3	-1.74E-5	-2.44E-3
POCP	[kg NMVOC-Eq.]	1.03E-3	3.45E-6	0.00E+0	3.59E-6	3.82E-5	7.19E-6	1.94E-5	-3.38E-4	-4.38E-6	-7.50E-4
ADPE	[kg Sb-Eq.]	1.27E-5	5.87E-11	0.00E+0	8.25E-11	5.21E-10	1.11E-9	5.57E-10	-8.82E-9	-9.99E-10	-7.53E-8
ADPF	[MJ]	1.12E+1	5.27E-3	0.00E+0	1.53E-2	4.18E-2	6.80E-2	1.15E-1	-2.28E+0	-6.55E-2	-1.34E+1
WDP	[m ³ world-Eq deprived]	2.25E-4	1.37E-3	0.00E+0	1.03E-5	1.63E-2	1.74E-3	-2.94E-5	-4.03E-3	-5.27E-5	1.44E-2

Caption: GWP = Global warming potential; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential of land and water; EP = Eutrophication potential; POCP = Formation potential of tropospheric ozone photochemical oxidants; ADPE = Abiotic depletion potential for non-fossil resources; ADPF = Abiotic depletion potential for fossil resources; WDP = Water (user) deprivation potential

RESULTS OF THE LCA - INDICATORS TO DESCRIBE RESOURCE USE according to EN 15804+A2: 1 m² ETICS system (121-140mm)

Indicator	Unit	A1-A3	A5	C1	C2	C3/1	C3/2	C4	D/1	D/2	D/3
PERE	[MJ]	1.17E+0	2.68E-2	0.00E+0	8.61E-4	8.68E-3	2.96E-2	8.51E-3	-1.37E-1	-1.66E-2	-4.41E-1
PERM	[MJ]	2.59E-2	-2.59E-2	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0
PERT	[MJ]	1.19E+0	9.12E-4	0.00E+0	8.61E-4	8.68E-3	2.96E-2	8.51E-3	-1.37E-1	-1.66E-2	-4.41E-1
PENRE	[MJ]	8.50E+0	6.51E-3	0.00E+0	1.53E-2	2.77E+0	6.80E-2	1.15E-1	-2.29E+0	-6.55E-2	-1.34E+1
PENRM	[MJ]	2.73E+0	-1.24E-3	0.00E+0	0.00E+0	-2.73E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0
PENRT	[MJ]	1.12E+1	5.27E-3	0.00E+0	1.53E-2	4.18E-2	6.80E-2	1.15E-1	-2.29E+0	-6.55E-2	-1.34E+1
SM	[kg]	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0
RSF	[MJ]	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0
NRSF	[MJ]	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0
FW	[m ³]	1.47E-3	3.24E-5	0.00E+0	9.97E-7	3.85E-4	5.55E-5	3.07E-6	-3.71E-4	-9.07E-6	-1.15E-3

Caption: PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials; PENRM = Use of non-renewable primary energy resources used as raw materials; PENRT = Total use of non-renewable primary energy resources; SM = Use of secondary material; RSF = Use of renewable secondary fuels; NRSF = Use of non-renewable secondary fuels; FW = Use of net fresh water

RESULTS OF THE LCA - WASTE CATEGORIES AND OUTPUT FLOWS according to EN 15804+A2: 1 m² ETICS system (121-140mm)

Indicator	Unit	A1-A3	A5	C1	C2	C3/1	C3/2	C4	D/1	D/2	D/3
HWD	[kg]	1.51E-8	6.27E-11	0.00E+0	7.14E-10	7.76E-11	3.16E-11	5.00E-10	-1.37E-9	-3.45E-11	-3.72E-9
NHWD	[kg]	8.13E-3	2.30E-4	0.00E+0	2.35E-6	3.39E-3	2.40E-4	1.39E-1	-2.47E-3	-3.11E-5	-3.14E-3
RWD	[kg]	1.87E-4	1.22E-7	0.00E+0	1.90E-8	1.25E-6	1.00E-5	1.38E-6	-6.44E-5	-2.41E-6	-6.54E-5
CRU	[kg]	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0
MFR	[kg]	0.00E+0	0.00E+0	0.00E+0	0.00E+0	6.94E-2	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0
MER	[kg]	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0
EEE	[MJ]	0.00E+0	1.46E-2	0.00E+0	0.00E+0	2.68E-1	1.53E-2	0.00E+0	0.00E+0	0.00E+0	0.00E+0
EET	[MJ]	0.00E+0	3.36E-2	0.00E+0	0.00E+0	6.15E-1	3.50E-2	0.00E+0	0.00E+0	0.00E+0	0.00E+0

Caption: HWD = Hazardous waste disposed; NHWD = Non-hazardous waste disposed; RWD = Radioactive waste disposed; CRU = Components for re-use; MFR = Materials for recycling; MER = Materials for energy recovery; EEE = Exported electrical energy; EEE = Exported thermal energy

**RESULTS OF THE LCA – additional impact categories according to EN 15804+A2-optional:
1 m² ETICS system (121-140mm)**

Indicator	Unit	A1-A3	A5	C1	C2	C3/1	C3/2	C4	D/1	D/2	D/3
PM	[Disease Incidence]	1.20E-8	2.25E-11	0.00E+0	2.21E-11	2.63E-10	8.40E-11	2.70E-10	-5.72E-9	-3.81E-11	-5.31E-9
IR	[kBq U235-Eq]	1.59E-2	1.13E-5	0.00E+0	2.75E-6	1.13E-4	1.64E-3	1.93E-4	-1.17E-2	-2.17E-4	-5.90E-3
ETP-fw	[CTUe]	5.45E+0	2.80E-3	0.00E+0	1.08E-2	1.62E-2	2.90E-2	1.10E-1	-4.36E-1	-1.15E-2	-7.42E+0
HTP-c	[CTUh]	3.36E-10	1.21E-13	0.00E+0	2.27E-13	1.66E-12	8.69E-13	5.41E-12	-2.28E-10	-6.46E-13	-1.84E-10
HTP-nc	[CTUh]	8.00E-9	5.15E-12	0.00E+0	1.35E-11	1.04E-10	3.42E-11	4.50E-10	-1.23E-9	-2.66E-11	-7.68E-9
SQP	[-]	2.57E+0	1.62E-3	0.00E+0	5.38E-3	1.16E-2	2.15E-2	9.00E-3	-9.87E-2	-1.47E-2	-3.96E-1
Caption	PM = Potential incidence of disease due to PM emissions; IR = Potential Human exposure efficiency relative to U235; ETP-fw = Potential comparative Toxic Unit for ecosystems; HTP-c = Potential comparative Toxic Unit for humans (cancerogenic); HTP-nc = Potential comparative Toxic Unit for humans (not cancerogenic); SQP = Potential soil quality index										

Disclaimer 1 – for the indicator IRP

This impact category deals mainly with the eventual impact of low dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator.

Disclaimer 2 – for the indicators ADPE, ADPF, WDP, ETPfw, HTPc, HTPnc, SQP. The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator.

References

IBU 2021

General Instructions for the EPD programme of Institut Bauen und Umwelt e.V. Version 2.0, Berlin: Institut Bauen und Umwelt e.V., 2021. www.ibu-epd.com

PCR Part A

PCR - Part A: Calculation Rules for the Life Cycle Assessment and Requirements on the Project Report, Berlin: Institut Bauen und Umwelt e.V., www.ibu-epd.com, 2020

PCR Part B

PCR Part B: Requirements on the EPD for Wall plugs made of plastic and metal, Berlin: Institut Bauen und Umwelt e.V., 11-2017

ISO 4042

ISO 4042:2018-08, Fasteners - Electroplated coating systems

ISO 9001

DIN EN ISO 9001:2015-11, Quality management systems - Requirements (ISO 9001:2015)

ISO 14001

DIN EN ISO 14001:2015-11, Environmental management systems - Requirements with guidance for use

ISO 14025

DIN EN ISO 14025:2011-10, Environmental labels and declarations — Type III environmental declarations — Principles and procedures

EN 15804

EN 15804:2019+A2, Sustainability of construction works — Environmental Product Declarations — Core rules for the product category of construction products.

CPR

REGULATION (EU) No 305/2011 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 9 March 2011 laying down harmonised conditions for the marketing of construction products and repealing Council Directive 89/106/EEC, Official Journal of the European Union, 2011

EOTA ETAG 014

Guideline for European Technical Approval of plastic anchors for fixing of external thermal insulation composite systems with rendering, 2011

EOTA EAD 040083-00-0404

European Assessment Document for external thermal insulation composite systems (ETICS) with renderings, 2019

EOTA EAD 330196-01-0604

European Assessment Document for plastic anchors made of virgin or non-virgin material for fixing of external thermal insulation composite systems with rendering, 2017

EOTA Technical Report TR 025

Point thermal transmittance of plastic anchors for ETICS, 2016

EOTA Technical Report TR 026

Plate stiffness of plastic anchors for ETICS, 2016

EPD "ETICS Anchors"

Environmental Product Declaration: WDVS mit EPS geklebt und gedübelt (ETICS with EPS glued and anchored), VDPM (Verband für Dämmsysteme, Putz und Mörtel e.V.), EPD-WDV-20170077-IBG2-DE. Berlin: Institut Bauen und Umwelt e.V. (Ed.), Jun 07, 2017.

Environmental Product Declaration: WDVS mit Mineralfaser Dämmplatte geklebt und gedübelt (ETICS with mineral wool insulation board glued and anchored), VDPM (Verband für Dämmsysteme, Putz und Mörtel e.V.), EPD-WDV-20170078-IBG2-DE. Berlin: Institut Bauen und Umwelt e.V. (Ed.), Jun 07, 2017.

ETA

European Technical Assessment (e.g. ETA-14/0372 for TermoZ plastic anchors), 2021

GaBi ts software

Sphera Solutions GmbH
GaBi Software System and Database for Life Cycle Engineering
CUP Version: 2020.2
University of Stuttgart
LeinfeldenEchterdingen

GaBi ts documentation

GaBi life cycle inventory data documentation (<https://www.gabisoftware.com/support/gabi/gabidatabase2020lcidocumentation/>)

Ordinance on Biocide Products

REGULATION (EU) No 528/2012 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 22 May 2012 concerning the making available on the market and use of biocidal products, Ordinance regulating the manufacture, labelling, placing on the market and use of biocidal products. Official Journal of the European Union, 2012

REACH/ECHA candidate list

List of substances considered for authorisation substances of very high concern (SVHCs) (ECHA candidate list), published in accordance with Article 59, paragraph 10 of the REACH, Regulation Helsinki: European Chemicals Agency, view of 17.12.2021

Technical data sheets of engineered products, see www.fischer-international.com

**Publisher**

Institut Bauen und Umwelt e.V.
Panoramastr. 1
10178 Berlin
Germany

Tel +49 (0)30 3087748- 0
Fax +49 (0)30 3087748- 29
Mail info@ibu-epd.com
Web www.ibu-epd.com

**Programme holder**

Institut Bauen und Umwelt e.V.
Panoramastr. 1
10178 Berlin
Germany

Tel +49 (0)30 - 3087748- 0
Fax +49 (0)30 - 3087748 - 29
Mail info@ibu-epd.com
Web www.ibu-epd.com

**Author of the Life Cycle
Assessment**

Sphera Solutions GmbH
Hauptstraße 111- 113
70771 Leinfelden-Echterdingen
Germany

Tel +49 (0)711 341817-0
Fax +49 (0)711 341817-25
Mail info@sphera.com
Web www.sphera.com

**Owner of the Declaration**

fischerwerke GmbH & Co. KG
Klaus-Fischer-Straße 1
72178 Waldachtal
Germany

Tel +49 (0)7443 12-0
Fax +49 (0)7443 12-4222
Mail info@fischer.de
Web www.fischer.de